# **Ultimate Lite Astragal**

## **Inswing Field Installation Instructions**

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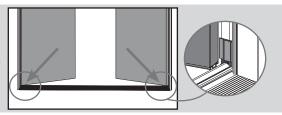
#### **Tools Required:**

- Pencil/Marker
- Utility Knife
- Flathead Screwdriver
- Drill (3/8" and 5/8" Bits)

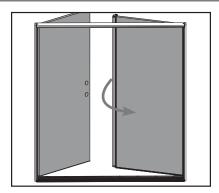
Rubber Mallet

- Kit Includes:
- Lower Bolt Receiver
- Header Strike Plate
  - (2) #6 x 1-1/2" Screws

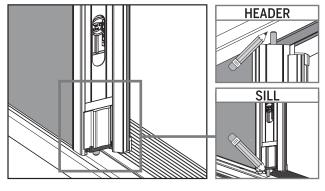
**Before you begin**: Install corner pads on door hinge jambs to establish proper jamb side margins. This ensures accurate locations on header and sill for the bolt receivers.



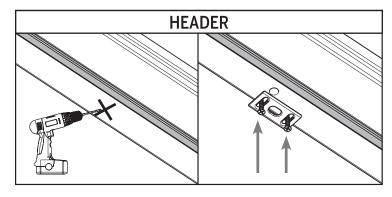
#### STEP 1: INSTALL HEADER AND SILL BOLT RECEIVERS



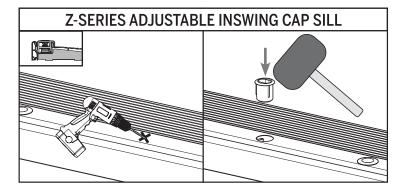
**a.** Close the inactive door panel until the weatherstrip on the header is compressed.



**b.** Press and engage the upper and lower bolts so the bolt pins come in contact with the header and the sill. Mark these points of contact.



**c.** At the marked location on the header, drill a hole 3/8" in diameter and at least 1-3/8" deep. Install the header strike plate into the header, using two #6 x 1-1/2" screws.



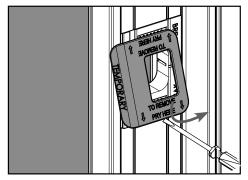
**d.** At the marked location on the sill, drill a hole **5/8" in diameter** and at least **1-3/8" deep.** Install the lower bolt receiver by tapping into the sill with a rubber mallet.



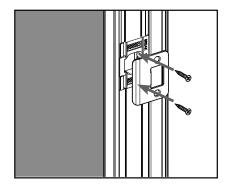
**NOTE:** If using a Z-AC sill, **no drilling is necessary** as the bolt receiver is preinstalled.

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## STEP 2: INSTALL STRIKE AND DEADBOLT PLATES

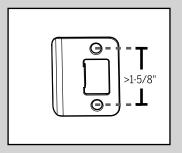


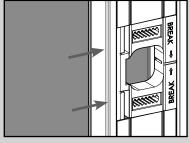
**a.** When you are ready to install the hardware on the door, pry off the dummy strike plates using a flathead screwdriver.



**b.** Install the strike and deadbolt plates by screwing into the retainers.

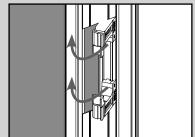
## If the hardware has mounting holes greater than 1-5/8" center to center:



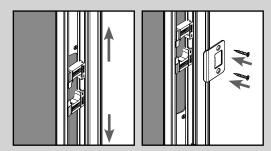


**a.** Remove the retainers from the astragal body by pushing the tabs in and rotating the retainer out.

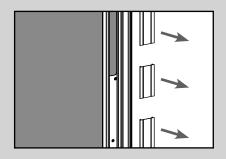




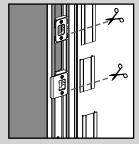
**c.** Break retainer in half using the bend lines. Return the two pieces of the retainer to the astragal and adjust to fit the larger hardware.

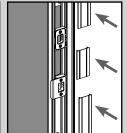


**d.** Adjust the location of the two pieces of the retainer and install the new hardware.



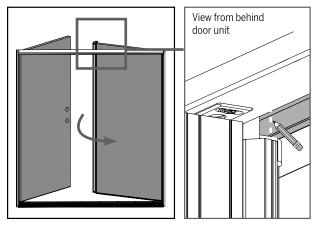
**b.** Remove the trim strip from the astragal and set aside.



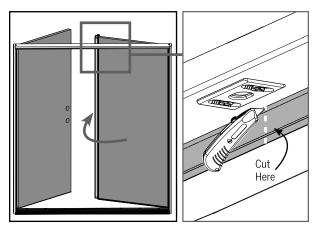


**e.** Resize the trim strip to fit flush against the deadbolt and strike plates and install into the astragal.

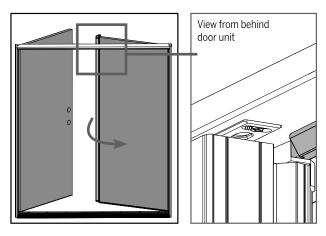
#### STEP 3: CUT WEATHERSTRIP AT HEADER



**a.** Close the inactive door. Make a mark at the location where the trim cap contacts the weatherstrip.

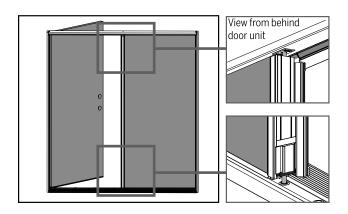


**b.** Open the inactive door. Using a utility knife, make a slit in the weatherstrip along the mark made.

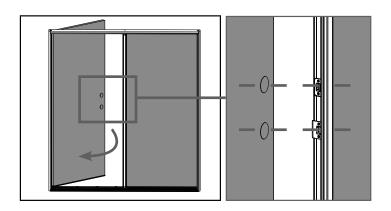


**c.** Close the active door panel and ensure the weatherstrip forms a secure seal around the trim cap.

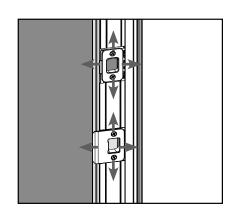
### STEP 4: CONFIRM PROPER INSTALLATION



**a.** With the inactive door closed, engage both the upper and lower bolts to ensure they fit into the bolt receivers smoothly.



**b.** Close the active door panel and ensure the deadbolt and strike plates are aligned with the crossbore holes in the active door panel.



**c.** If the plates are not aligned correctly, loosen screws and slightly adjust the locations of the plates.