

# Assembly Instructions

## Tools Required

Drill with 1/8" Drill Bit

Measuring Tape

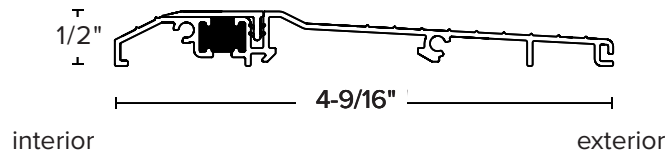
Marker

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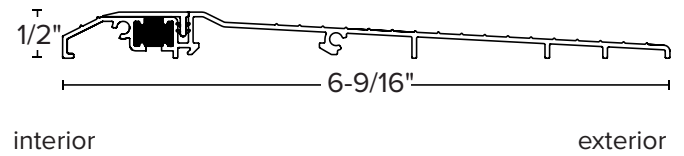
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## Adaptive Sills – Inswing Model Descriptions

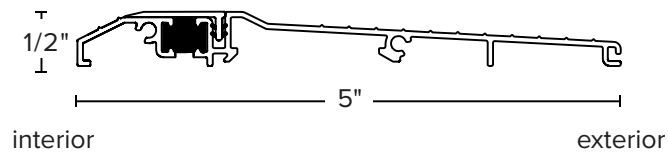
### 4-9/16" Inswing/Outswing



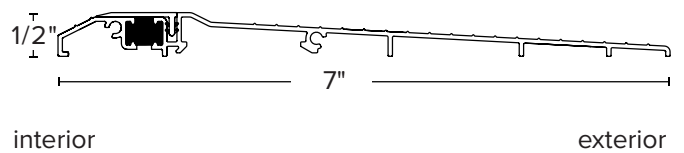
### 6-9/16" Inswing/Outswing



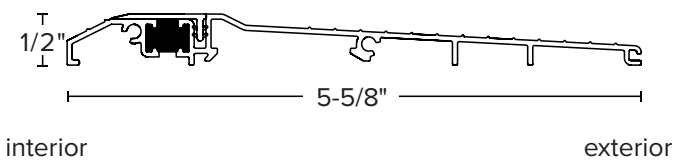
### 5" Inswing/Outswing



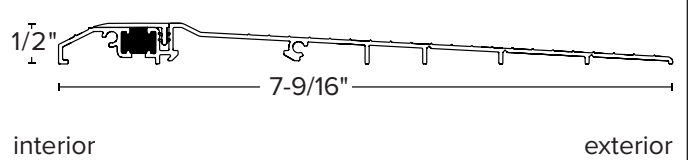
### 7" Inswing/Outswing



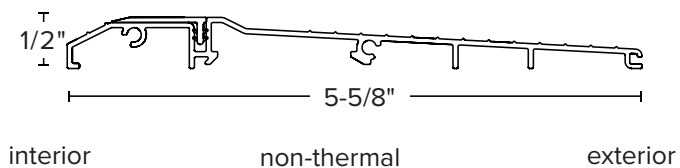
### 5-5/8" Inswing



### 7-9/16" Inswing

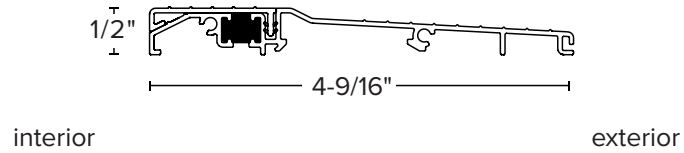


### 5-5/8" Inswing (Non-Thermal)

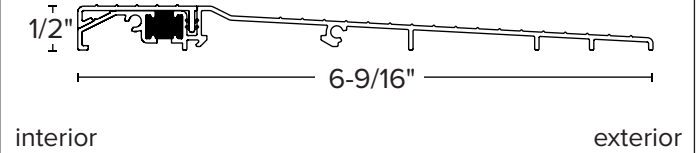


## Adaptive Sills – Tileback Inswing Model Descriptions

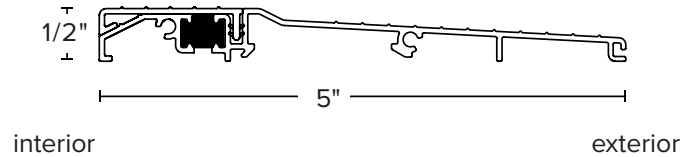
**4-9/16" Tileback Inswing**



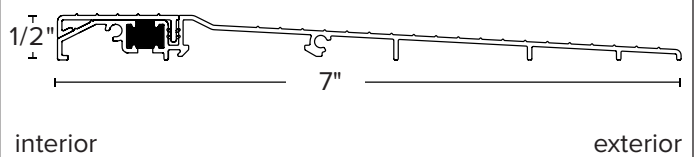
**6-9/16" Tileback Inswing**



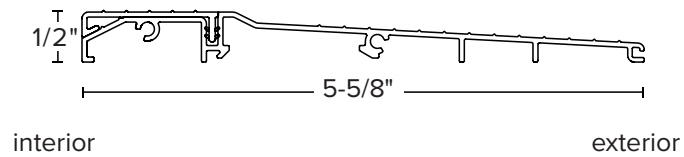
**5" Tileback Inswing**



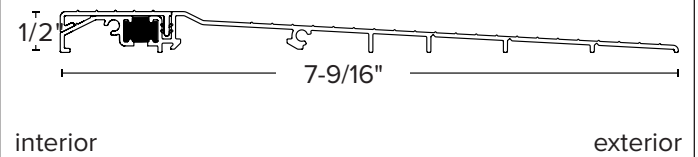
**7" Tileback Inswing**



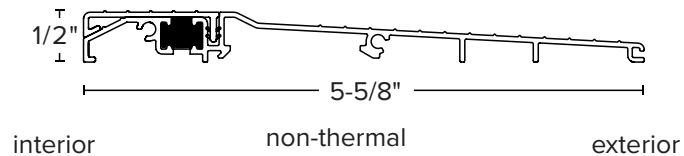
**5-5/8" Tileback Inswing**



**7-9/16" Tileback Inswing**



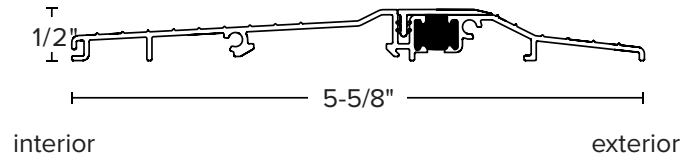
**5-5/8" Tileback Inswing (Non-Thermal)**



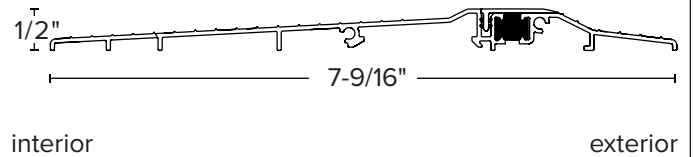
## Adaptive Sills – Outswing Model Descriptions

### Adaptive Sills – Dedicated Outswing Model Descriptions

#### 5-5/8" Dedicated Outswing

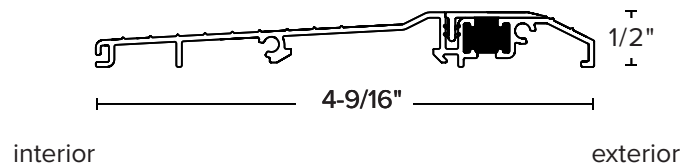


#### 7-9/16" Dedicated Outswing

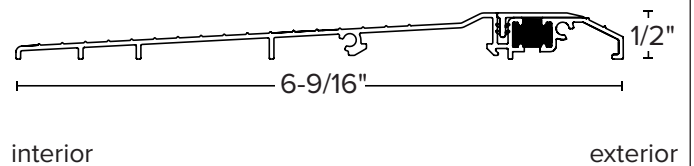


### Adaptive Sills – Outswing (Inswing Reversed Model Descriptions

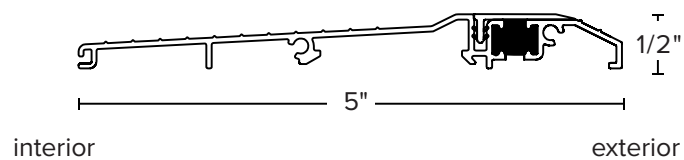
#### 4-9/16" Inswing/Outswing



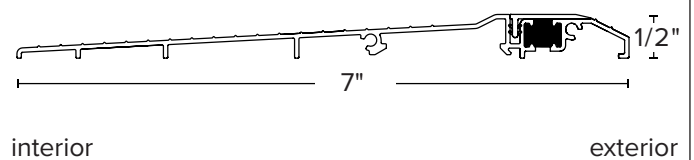
#### 6-9/16" Inswing/Outswing



#### 5" Inswing/Outswing



#### 7" Inswing/Outswing



## Adaptive Sills – Jamb Cut Down and Drilling

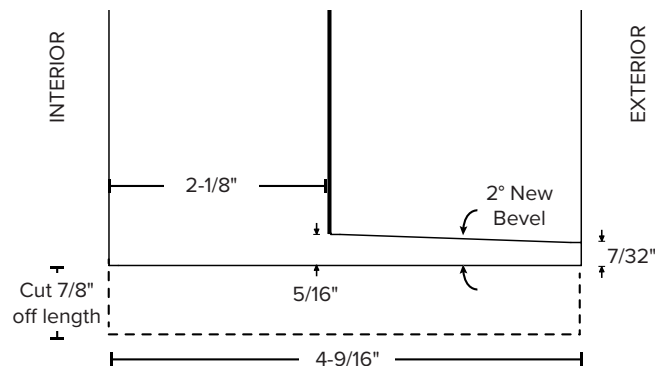
Cut and drill jambs as noted below.

**Note:** Modifications are based on starting with a Jamb with a Z-Series Tenon.

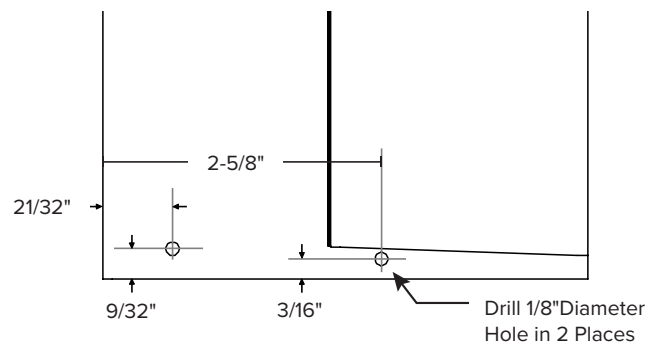
### Inswing ADAptive Sills

#### Jamb Modifications for all Inswing Sills

##### Jamb Modifications

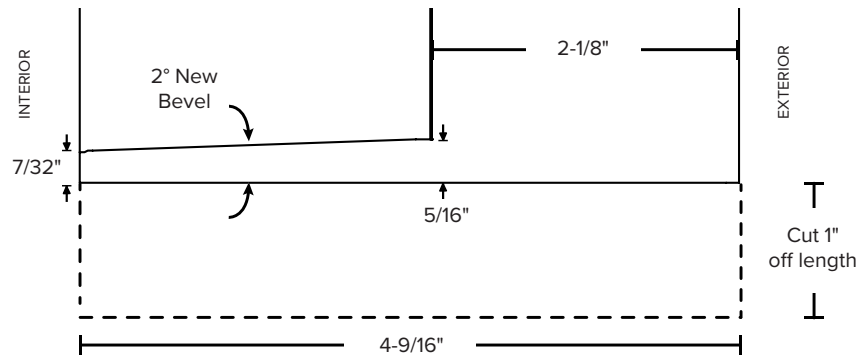


##### Screw Hole Pattern

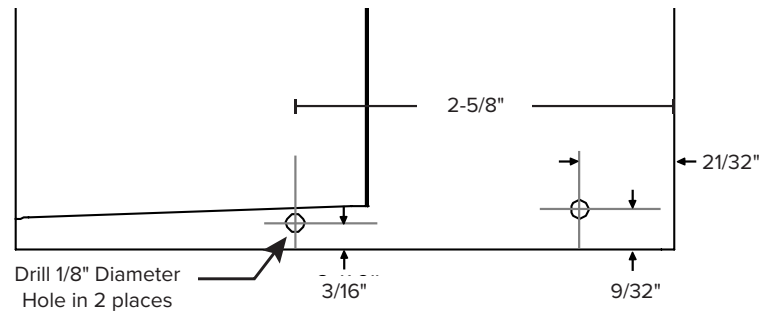


## Jamb Modifications for all Outswing Sills

### Jamb Modifications



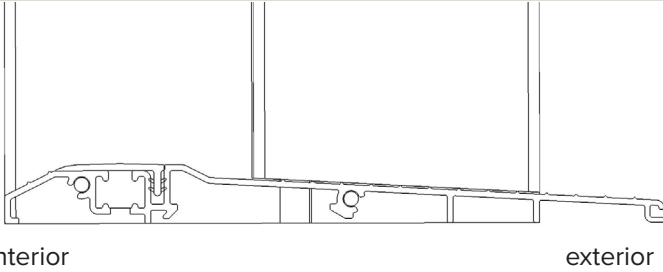
### Screw Hole Pattern



## Adaptive Sills –Sill and Jamb Assembly Instructions

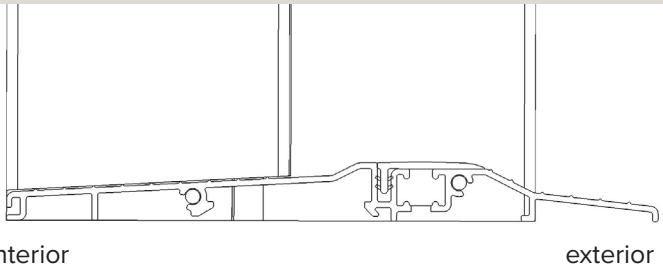
Orientation:

### Inswing Sills



Align interior edge of sill with interior edge of jamb.

### Outswing Sills



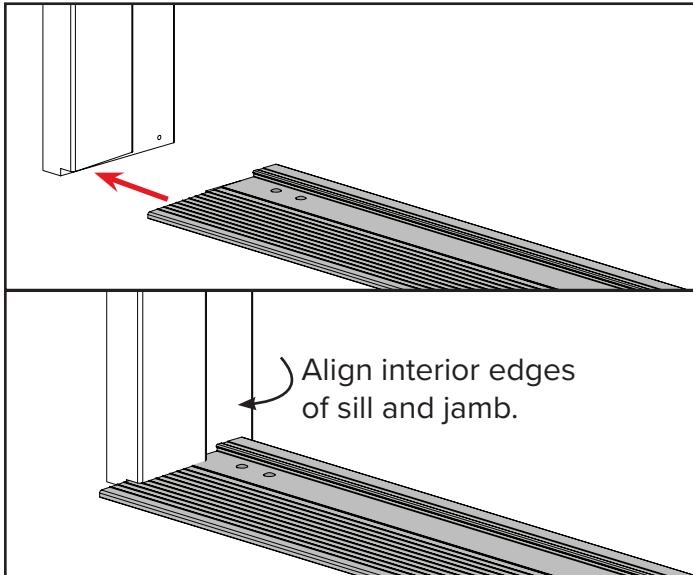
Align interior edge of sill with interior edge of jamb.

## Adaptive Sills – Sill and Jamb Assembly

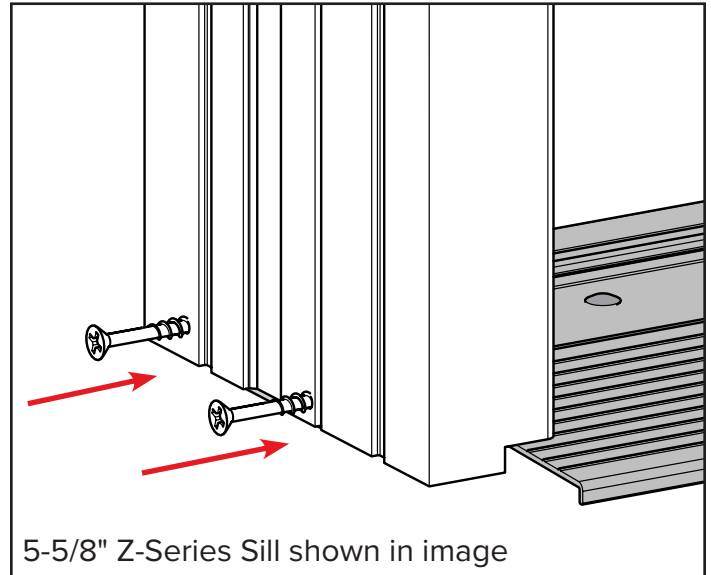
### Screws Needed:

#8 x 1-1/2" (2- 4, depending on sill width and swing)

#6 x 1" (2) - For Optional Bracket

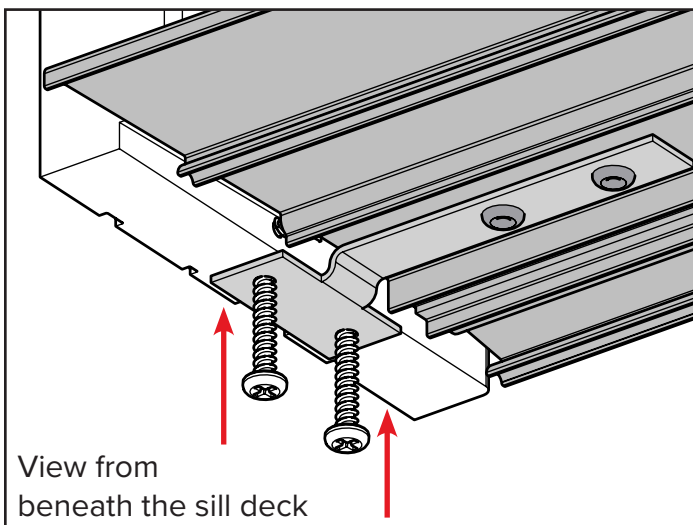


**A.** Place the sill flush against the predilled jamb.



**B.** Drive and seat screws (#8 x 1-1/2") through the jamb, into the screw bosses.

### If Bracket Is Installed



**C.** Drive and seat the bracket screws (#6 x 1") through the bracket, into the jamb.

### Please Note:

Brackets are not available on sills with C-Notches.

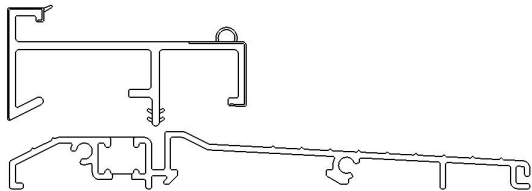


## Adaptive Sills – Sidelite Seat Assembly

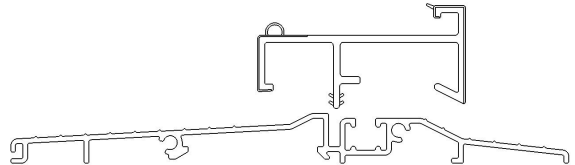
Step 1: Cut sidelite seat to desired length.

Step 2: Orient sidelite seat as shown.

Inswing

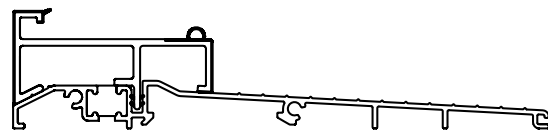


Outswing



Step 3: Press sidelite seat into position.

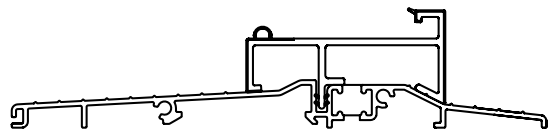
Inswing



interior

exterior

Outswing



interior

exterior

**A.** Sidelite is fully seated when front and back edges are flush with the sills.

**Note:** Sidelite seat does NOT require notching.



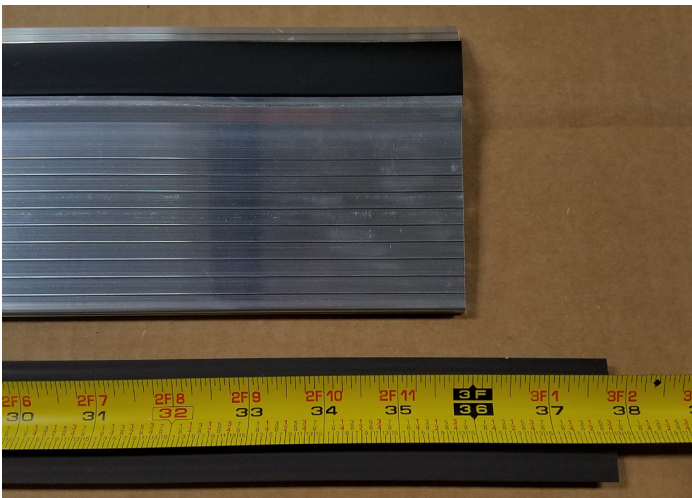
Left Side



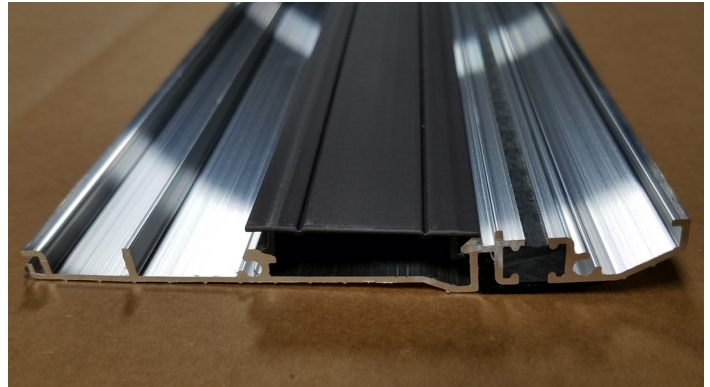
Right Side

## ADaptive Sill – Caulking Strip Assembly

**Step 1: Measure and cut to length.**



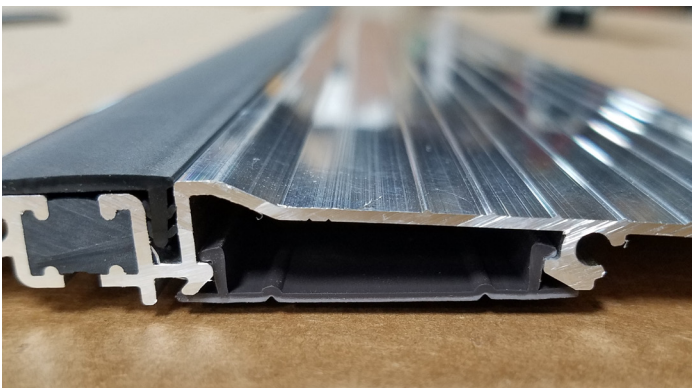
**Step 2: Orient caulking strip and engage hook.**



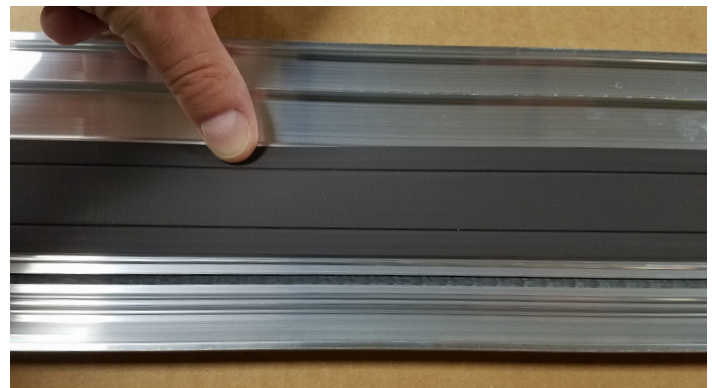
**A. Align end of caulking strip and sill.**

**B. Engage hook on one edge with tab on sill.**

**Step 3: Insert remaining side – slide/press along length.**



**A. Engage hook on opposite side with sill tab.**



**B. Press down on second edge, sliding along the length of the strip to engage.**



**C. Properly assembled caulking strip shown.**