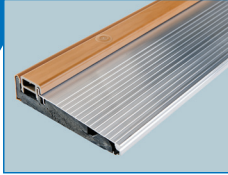




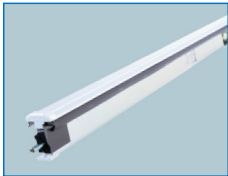
## The Highest-Performing Components: For a Superior Performing Door System



### COMPONENT 1: Z-Series Sills

Z-Series Sills provide the best combination of performance and value. Features include:

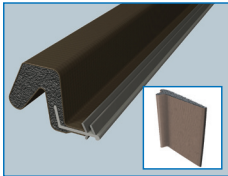
1. Proven in the field
2. Blocks water and air infiltration
3. Built to last with all-composite substrates
4. Modularity for savings and flexibility



### COMPONENT 2: Ultimate Astragal

The Ultimate Astragal has a floating three-point seal that resists damage because the seal is lifted when traveling over the threshold. Features include:

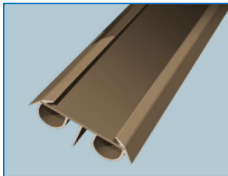
1. Patented, retractable floating boot eliminates the failure of the rubber boot
2. 4-way adjustable strike retainers



### COMPONENT 3: Weatherseals

Weatherseals designed, engineered and tested to provide the ultimate protection from outside elements. Features include:

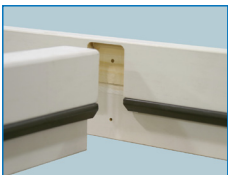
1. Offers more contact surface with door panel
2. New Low Wick Weatherseals
  - Absorbs 50% Less Water
  - Available in PE650 & Simple Solution Pads



### COMPONENT 4: Door Bottoms

Endura's Dual Bulb Door Bottoms offer a superior barrier against air and water. Features include:

1. Door bottom retains its shape and maintains tight contact with the sill
2. Prevents intrusion of the elements while allowing comfortable door sweep



### COMPONENT 5: Continuous Sills, Headers and One-Piece Mulls

Endura's continuous headers and one-piece mulls eliminate joints that allow water and air intrusion.

1. Parts are precisely machined to meet specifications and ensure a secure fit
2. Provides superior strength
3. Prevents racking & poor system performance



## 5 Things You Get With Force 5

Endura created the Force 5 Door System™ to provide customers with the best door systems available. With Force 5 you get:

- 1 **The Highest-Performing Door System Components**
- 2 **A Clearly Defined, Strong Warranty**
- 3 **Door Systems That Are Certified, 3rd Party Tested**
- 4 **No Customer Callbacks on Door System Failure**
- 5 **A Marketing Program with Materials to Help You Sell Force 5**

## The Levels Of Protection

Force 5 is now divided into different levels of components and warranty coverage to suit your specific needs.

Level 1 With Sill Pan		Level 2 Without Sill Pan	
With Multipoint	Without Multipoint	With Multipoint	Without Multipoint
<input checked="" type="checkbox"/> Z-Series Sill	<input checked="" type="checkbox"/> Z-Series Sill	<input checked="" type="checkbox"/> Z-Series Sill	<input checked="" type="checkbox"/> Z-Series Sill
<input type="checkbox"/> Ultimate Astragal	<input checked="" type="checkbox"/> Ultimate Astragal	<input type="checkbox"/> Ultimate Astragal	<input checked="" type="checkbox"/> Ultimate Astragal
<input checked="" type="checkbox"/> Multi-Point Astragal	<input checked="" type="checkbox"/> Multi-Point Astragal	<input checked="" type="checkbox"/> Multi-Point Astragal	<input type="checkbox"/> Multi-Point Astragal
<input checked="" type="checkbox"/> Dual Bulb Door Bottom	<input checked="" type="checkbox"/> Dual Bulb Door Bottom	<input checked="" type="checkbox"/> Dual Bulb Door Bottom	<input checked="" type="checkbox"/> Dual Bulb Door Bottom
<input checked="" type="checkbox"/> Simple Solution™ Corner Pad	<input checked="" type="checkbox"/> Simple Solution™ Corner Pad	<input checked="" type="checkbox"/> Simple Solution™ Corner Pad	<input checked="" type="checkbox"/> Simple Solution™ Corner Pad
<input checked="" type="checkbox"/> PE 650 Low-Wick Weatherstrip	<input checked="" type="checkbox"/> PE 650 Low-Wick Weatherstrip	<input checked="" type="checkbox"/> PE 650 Low-Wick Weatherstrip	<input checked="" type="checkbox"/> PE 650 Low-Wick Weatherstrip
<input checked="" type="checkbox"/> SureSill® Pan	<input checked="" type="checkbox"/> SureSill® Pan	<input type="checkbox"/> SureSill® Pan	<input type="checkbox"/> SureSill® Pan



PERFORMANCE STANDARD

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Distributed by:

U.S. Patents: 6,789,358; 7,350,336; 5,588,266; 5,611,173;  
5,426,894; D354,572; D571,932; D571,932; D571,932

Rev. Date 12.10



# Force 5 Door Systems™ Performance. Warranted. Certified.

Force 5 Door Systems™ by Endura Products provide long-lasting protection against air and water infiltration. Precise engineering and certified testing deliver maximum performance.

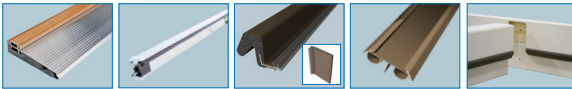


\*Look for the Force Five Door System™ Certified Tag proudly displayed on our door systems.

## Performance:

*What Do Force 5 Door Units From Your Dealer Provide?*

**Performance Components** - Force 5 Door System™ parts are designed to work together. When these components are used in conjunction, the seal between the door and the opening is maximized, and air and water infiltration is minimized.



**Covers Every Opening** - Force 5 Door Systems™ are available for all exterior applications including entry, patio, side, garage and utility door systems.

**Look for... Force 5 Door Unit Identification**



**Certified, 3rd Party Tested** - Force 5 provides you with a certified 3rd-party tested and proven door system that provides superior performance in the field.

Utilizing the Force Five Door System™ eliminates these common problems:

- Customer Callbacks
- Wasted Time on Repairs
- Lost Productivity on Repairs
- Lost Revenue on Repairs
- Expensive Damage Due to Water Leaks

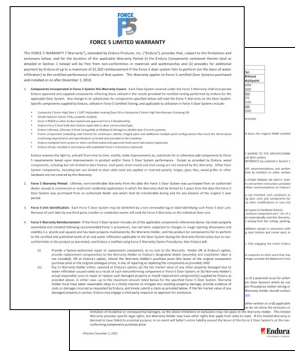


## Warranted:

*What is the Force 5 Door System™ Warranty?*

### It's a Clearly Defined, Strong Warranty

Endura stands behind Force 5 Door System™ performance with a clearly stated and powerful warranty your customer can transfer to the homeowner. The combination of the highest quality door system components along with our guarantee will improve your reputation and market share.



#### Warranty Period

Lifetime, non-transferable Warranty from the date the Force 5 Door System was purchased.

#### Unit Identification

Each Force 5 Door System may be identified by a non-removable tag or label identifying such Force 5 door unit.

#### Warranty Reimbursement

Applies if the Force 5 Door System includes all of the applicable components referenced above, has been properly assembled and installed following recommended Force 5 procedures, has not been subjected to changes in rough opening dimensions and stability (i.e. plumb and square) and has been properly maintained by the Warranty Holder, and the product (or components) fails to perform to the certified and published levels of air and water infiltration applicable to the Door System during the Warranty Period solely due to non-conformities in the product as warranted, and Endura is notified using Force 5 Warranty Claims Procedures.

#### Warranty Exclusions

There are exclusions that the Force 5 warranty will not cover including changing components and improper installation.

#### Claims

Claims must be initiated promptly following Warranty Holder's earliest awareness of a potential issue.

#### General Conditions

This is the only express warranty applicable to Force 5 Door Systems and no one is authorized to modify or expand this Warranty.

FORCE 5 DOOR SYSTEM WARRANTY REIMBURSEMENT GUIDELINES				
Components Utilized	With Sill Pan <sup>(1)</sup>		Without Sill Pan	
	With Multipoint Lock <sup>(2)</sup>	Without Multipoint	With Multipoint Lock <sup>(2)</sup>	Without Multipoint
Single Door	\$500	\$350	\$275	\$200
Multiple Panel Door <sup>(3)</sup>	\$1,500	\$1,000	\$750	\$500
FrameSaver	Add	Add	Add	Add
Single/French Door	\$75.00	\$75	\$75	\$75
CSL/Hinged Patio	\$150	\$150	\$150	\$150
NAMI Certified Assembly <sup>(4)</sup>	Add \$100	Add \$100	Add \$100	Add \$100

\*For complete Force 5 warranty information, visit our Web site: [www.enduraproducts.com/force5](http://www.enduraproducts.com/force5)

## Certified:

*How Are Force 5 Door Systems™ 3rd Party Certified Tested?*

Certified, 3rd Party Force 5 Door System™ testing is conducted by or witnessed by an accredited entity that is independent from the manufacturer whose door product is being tested. Endura, in conjunction with a 3rd party, conducts independent testing on door units incorporating panels from most major manufacturers for certified Force 5 results.

### Why is Certified Testing Important?

Testing is important because it provides information on the performance capability of a door system. In markets where building codes dictate minimum performance requirements, it is only through testing that a door system's capability can be understood. Testing results can also be used for general marketing purposes, even if code requirements do not exist.

