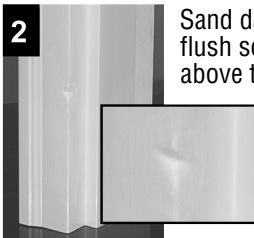


1 Identify dented or damaged PVC section of frame or mull.



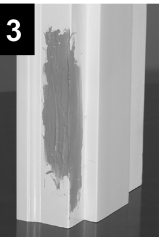
4 After **Bondo**® is cured, sand with a medium grit paper and reapply a light coat if needed to fill any voids.



2 Sand damaged section flush so no portion is above the level of the surrounding pre-finished surfaces.



5 After curing, sand with a fine finish paper, paint with primer and apply a finish coat with color-matched paint.



3 Fill prepared area with **Bondo**® **Home Solutions**™ **All Purpose Putty** and trowel to basic form, then allow to cure.

(Follow manufacturer's directions on container)

Endura suggests painting an entire frame member (side or head) to avoid noticeable differences in texture or gloss. It is not necessary to repaint the entire frame.

Color matched paint is available from the following home center retailers:

The Home Depot:

Behr Premium Plus Interior/Exterior High Gloss Enamel Ultra Pure White 8050

Colorant	OZ	48	96
C Yellow Oxide	0	0	1
L Raw Umber	0	2	1

Lowe's Home Improvement:

American Traditions Gloss House & Trim

White 45255

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Cleaning Instructions:

1. It is recommended to first remove all debris and dirt with warm water and a sponge.
2. Any remaining contamination can be safely removed with a citrus based, non-abrasive cleaner.

CAUTION: UNDER NO CIRCUMSTANCES SHOULD ANY TYPE OF SOLVENT OR ABRASIVE CLEANER BE USED ON THE FRAME SYSTEM. IT WILL CAUSE SOFTENING OF THE MATERIAL AND PERMANENTLY DAMAGE THE FRAME SYSTEM.

Painting Instructions:

1. Clean Surfaces as described above.
2. Use a mild abrasive sand paper to abrade the surface. Note: This step is not necessary but will help in the adhesion of the paint to the surfaces.
3. Pre-coat the frame system with a primer recommended by paint manufacturer as compatible with the finish coating, and apply per manufacturer's instructions.
4. Paint the frame system with Exterior Alkyd, Acrylic Latex, or Acrylic Enamel paint. Follow the manufacturer's instructions.

NOTE: In the event that a different paint color is desired, the new paint will need to be applied over the existing paint finish. Existing paint cannot be removed without damaging the surface of the system.

CAUTION: Paint colors other than light shades such as off-white, tan or sand tone can cause damage to the system due to heat build up. **DO NOT** paint with dark colors such as brown or hunter green.